

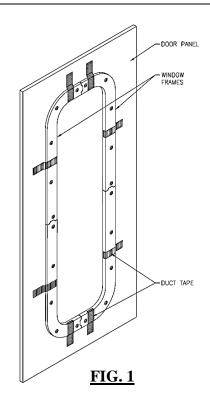
ALL-STAR DOOR

WINDOW INSTALLATION INSTRUCTIONS

1. Check List

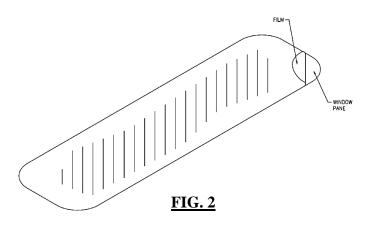
Each window kit contains:

- 1. Eight (8) Window frames.
- 2. Twenty (20) #10 (24) Sleeve nuts
- 3. Twenty (20) #10 (24) x 1.25" Machine screws
- 4. One (1) 1/8" Thick lexan window pane



Step 1:

- a) Place four window frames together into opening.
- b) Hold them in place with duct tape.
- c) Using fames as guides, Drill 1/4" holes through panels (FIG. 1)



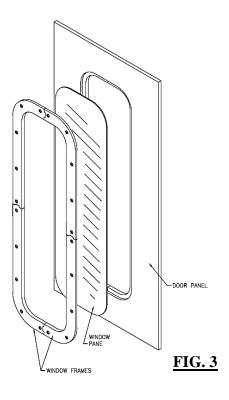
Step 2:

Peel off protective film from lexan window panes. (FIG. 2)



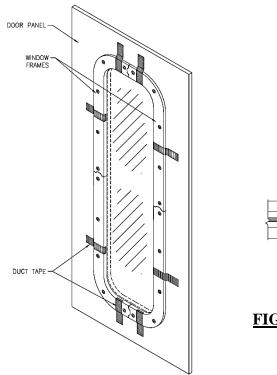
Step 3:

Install window pane and frames into other side of window opening. (FIG. 3)



Step 4:

- a) Hold frame assembly together with duct tape.
- b) Fasten window frames together with binder and post hardware
- c) Remove tape and wipe surfaces clean. (FIG. 4)



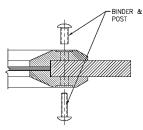


FIG. 4